QUALITY DETERIORATION IN COMMERCIAL VIRGIN COCONUT OIL DUE TO PHOTOOXIDATION AND AUTOOXIDATION

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QUALITY DETERIORATION IN COMMERCIAL VIRGIN COCONUT OIL DUE TO PHOTOOXIDATION AND AUTOOXIDATION

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ABSTRACT

The objective of this study was to investigate the keeping quality of commercial virgin coconut oil (VCO) and to identify the probable cause of its quality deterioration. Fourteen brands of commercial VCO and a fresh prepared VCO were used. Sensory evaluation on odor and taste was conducted. Free fatty acid (FFA), moisture, peroxide value (PV), tocopherol, carotenoid, chlorophyll-a, total phenolics content, and fatty acid compounds of VCO were analyzed. In order to observe the effect of photooxidation of the keeping quality, a fresh prepared VC(1) was packed in a transparent glass bottle and exposed to fluorescent light at 4,000 lux at room temperature [1,5] h. PV of the samples were 12 asured at 1 h interval. The results indicated that 10 out of 14 commercial VCO had PV of 1.0 meq/kg or higher and objectionable 1 or and taste were clearly detected by panelists. The PV of fresh prepared VCO was 0.14 meq/kg oil and only within 3 h of light exposure (4,000 lux) its PV reached 1.0 meq/kg oil. Naturally present antioxidants in the VCO were not effective for inhibiting photooxidation, while existing of 0.098 ppm chlorophyll-a effectively sensitized photooxidation reaction. This study confirmed that once the VCO undergoes brief photooxidation, subsequent protection using light barrier packaging material will not effective to inhibit quality deterioration during trading, display, or storage.

Keywords: Quality deterioration, virgin coconut oil, photooxidation, autooxidation

INTRODUCTION

Virgin coconut oil (VCO) is widely produced and commercialized in Indonesia and currently marketed 22 functional oil. Since it is introduced to community VCO has captured the attention of vast majority of publics. Thus, VCO production 22 shown dramatic growth in the market. Even though the Asian and Pacific Coconut Community (APCC) has an official quality standard for VCO which was applied at VCO trading, 11 re is variation quality of VCO in the market.

VCO is oil that is directly extracted from the fresh, mature kernel of coconut under mild temperature. This oil is specifically refined by multiple filtrations regarding to preserve its natural bioactive compounds. The mild temperature extraction process of VCO ensures that its pleasant and slightly delicate flavor may be retained (Marina et al., 2010). Such process is able to avoid the loss of micro compounds such as provitamin A and vitamin E, and polyphenols (Nevin and Rajamohan, 2008). Those micro compounds which are naturally present in the VCO act as antioxidant and may significantly determine its keeping quality.

In the markets, VCO are packed in transparent plastic or glass bottles and several bottles are packed using secondary packaging material such as sealed paper boxes. During storage and display at retailers, however, VCO may undergo quality deterioration leading to re 35 ion by consumers. The most important cause of oil and fat quality deterioration is mostly oxidation, which not only decreases either shelf-life or nutritional value, moreover produces toxic compounds (Guillen and Goicoechea, 2009).

The fact that different factors such as processing technique, storage conditions, light exposure, type of packaging material, availability of oxygen, and existing of antioxidants may influence on the quality and aracteristics of VCO. According to Rotondi et al. (2008), the presence of some natural constituents, such as phenols, tocopherols, and unsaturated fatty acid have determined the oxidative stability and shelf-life of oil.

Oxidation reaction occurs by either diradical spiplet oxygen or non-radical singlet oxygen reactions. Triplet oxygen reacts readily with other radical compounds in food stuffs. However, most food compounds are non-radical

and are in the singlet state. The triplet oxygen oxidation is initiated by the formation of radical food compounds. The radical compounds react with the diradical triplet state gygen. Triplet oxygen oxidation, known as autooxidation, is a slow process of oxidation and requires considerable time to produce a sufficient quantity of lipid peroxides as the main intermediate product of oxidation which could result an unplease of the oxidation that the oxidation is producted to the oxidation which could result an unplease of the oxidation that the oxidation is a very fast reaction (Anwar et al., 2007).

The singlet oxygen can be formed from triplet Tygen by photosensitized reactions (Min and Boff, 2002). Chlorophyll and its derivatives is a common sensitizer that acts as a promoter of photooxidation in vegetable oils (Choe and Min, 2006). After absorption of energy from light, chlorophyll can transfer that energy to triplet oxygen to form more reactive singlet oxygen, which subsequently reacts with not only unsaturated fatty acids, but also with other electron-rich food components including vitamins and amino acids producing radical food compounds (Min and Boff, 2002). Lee et al. (1997) reported that vegetable oils that contain natural sensitizers, such as chlorophyll at 0.065-1.33 ppm, can produce singlet oxygen and initiate photooxidation raction. These oxidation products catalyze the oxidation chain reaction (autooxidation), resulting in the oils' quality deterioration

The rate of the photooxidation reaction is at least 1,000-1,500 times faster than that of the autooxidation (Cuppett et al., 1997). One important factor influencing the rate of oxidation is the concentration of metal components in the oil, such as 16 per (Cu) and iron (Fe) (Andersson and Lingnert, 1998). The objective of this study was to investigate the keeping quality of commercial VCO traded in Yogyakarta region and to identify the factors that cause quality deterioration of VCO.

MATERIALS AND METHODS

Materials

A total of 14 brands of packaged VCO, 7 brands of VCO were packed in transparent plastic bottles and 7 other brands were double packed in similar plastic bottles and paper boxes, were purchased from local retailers. Five packages of each brand, having the same volume (100 ml), were selected. Each brand of VCO had a different expire date on its labels and none of them had expired. All samples were placed in styrofoam box which was covered by lid and were kept out from light and stored at room temperature prior to furth analyses. A fresh prepared VCO was used as a reference. It was made from the fresh, mature kernel of coconut (12-14)

months age), which was grated and made into coconut milk by adding cooled boiling water (1:1). The coconut milk was left to settle for 1 hour to separate the cream from the skim. The cream was taken, stirred, and left for 5 hours to allow the formation of a layer of oil between the dregs and water. The oil was then removed and left to settle for 24 hours, after which it was filtered to separate the gum from the oil called VCO. The VCO was used for experiments without any further refining process.

The standards of fatty acid methyl esters (FAME), chlorophyll-a, α -to 18 herol, and β -carotene, and all analytical grade chemicals were purchased from Sigma Chemical Company (St. Louis, MO, USA) and Merck (Darmstadt, Germany).

Sensory Evaluation

Twelve selected and trained panelists (8 female and 4 males) aged between 25 and 40 were employed to perform sensory evaluation on odor and taste of VCO using a Multiple Comparison Difference Analysis method. The panelists were recruited on the basis of their previous experience in the difference test, interest, availability and consumption of VCO. The first set of samples consisting of seven brands of VCO which was packed in transparent plastic bottles without paper box (light protection). The second set of seven samples was packed in plastic bottles and double packed with paper box (light protection) and evaluated separately. A fresh prepared VCO was used as a reference (1). The amount of each commercial VCO (15 ml) was filled in 20 ml transparent glass bottle with rubber caps. All samples except the reference (R) were identified by three digit number randomly assigned as coded samples. Each panelist was given a series of seven coded and R samples. They were asked to determine whether each of the seven samples was individually different from R. The panelist smelled the sample by opening the cup (odor attributes), and then tasted it. They were asked to express whether the sample was exactly same or below to R, and then mark the level of difference (none, slight, moderate, much, or extreme). The ratings were given in numerical values. A score of 1 indicates no difference compared to R, while a score of 5 indicates extremely inferior to R. Between two testing different samples, the panelists cleaned the mouth with pear slices and water.

13 Fatty Acid Composition

Fatty acid compositio 46 ff the VCO was determined using gas chromatography (Shimadzu 23 9 AM) equipped with flame ionization detector (FID) and was reported in percentages of relative area. Fatty acids were transesterified into their corresponding fatty acid methyl esters (FAMEs)

by vigorous shaking of VCO samples in hexane (5 %, 31) and then 6 ml of that solution was added with 150 µl of 2 N methanolic potassium hydroxide. That so 13 on was mixed by vortex mixer at room temperature for 5 min. The FAMEs were identified using a chromatography unit (Shimadzu CR 13) equipped with DEGS capillary column (2 m x 3 mm) and FID. Nitrogen gas was used as carrier with a flow rate of 70 ml/min. The temperature of column was maintained at 150 °C for up to 4 min and then 30 sed to 210 °C by increasing the temperature at 8 °C/min, and that of the injector and the detector at 250 °C.

Chemical Analyses

Analyses were also performed on moisture content, peroxide value (PV), free fatty acid (FFA), chlorophyll-a, α-tocopherol, β-carotene, copper (Cu), iron (Fe), and total phenolics conter of all VCO samples. FFA, moisture content, and PV were determined according to the method proposed by the IUPAC Official Method 2.21, 2.601, and 2.501 respectively (Anonim, 1992). Chlorophyll contents of the samples were measured at 663.8 nm using a spectrophotometer (UV-1650 PC Shimadzu, Japan) and chlorophyll-a standard was u 45 for the calibration curve preparation (Anonim, 2004). α-Tocopherol and β-carotene were measured according to 44 colorimetric method, whereas the Cu and Fe content were determined action ding to the AAS method as described by Anonim (2004). The total phenolics content was determined spectrophotometrically using Folin-Ciocalteau's reagent, according to the method described by Seneviratne et al. (2009). A calibration curve of Gallic acid in methanol was performed over the concentration range 20-200 $\mu g/ml \ (r = 0.99).$

Photooxidative Test

In order to observe the effect of photooxidation on the keeping quality of VCO, a 11 tion of the fresh prepared VCO sample (15 ml) was filled in a number of transparent glass bottles (20 ml) with rubber caps. Another portion of sample was protected from light by wrapping the glass bottles with aluminum foil. Photooxidation reaction was performed under accelerated condition using 1 orescent lights with an intensity of approxin 1 ely 4,000 lux for up to 5 h at room temperature and the PV of the samples were measured at 1 h interval.

Experimental Design and Statistical Analysis

A Randomized Complete Block Design was used in this study. The same type of packaging material (transparent plastic bottles or transparent plastic bottles which double packed with paper box) was grouped in a block. Five bottles from each brand of VCO were taken as sample repeatation.

Each brand of VCO was analyzed individually in triplicates. Statistical analysis of the data was performed by one-way analysis of variance (ANOVA) and continued by t-test to determine the significant 18 fferent effect of the factors affecting quality of V41. P values less than 0.05 were considered significant. A linear regression analysis was used to determine the correlation coefficients between PV and odor or taste scores.

RESULTS AND DISCUSSION

Sensory Properties

The keeping quality of VCO during storage and display at retailers can be detected through the extent of objectionable rancid odor released by the product. The odor and taste score of commercial VCO was showed in Figure 1.

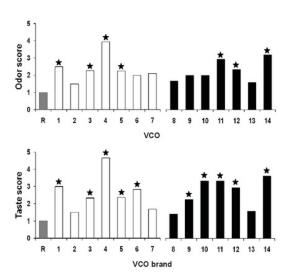


Figure 1. Odor and taste score of commercial VCO without (□) and with (■) light protection. [Asterisk on top of the bar indicates significant difference (P < 0.05) from the reference (R). Odor or taste score of 1 indicates no difference compared to fresh prepared VCO (R), while score of 5 indicates extror to R]</p>

Figure 1 shows that four (4) out of seven (7) commercial VCO, packed 3 transparent plastic bottles without light protection, had significantly different (P < 0.05) odor scores compared to the reference (R). Three (3) out of seven (7) commercial VCO packed with light 3 tection, which was sealed in secondary paper box, had significantly different (P < 0.05) odor scores compared to R. The evaluation on taste scores indicated that five (5) out of seven (7) VCO packed with or without light protection, showed a significant

If ference (P < 0.05) as compared to R. This suggests that during prolonged storage or display for trading at retailers, these VCO underwent rapid quality deterioration, even though before its corresponding expires date was over.

Development of rancid odor and/or taste can result from either hydrolysis or oxidation reaction. Since all of the VCO products were prepared without heating, the moisture content during processing (especially settling), and microflora of these samples were expected to be relatively high which could facilitate hydrolytic rancidity reaction. Hydrolysis liberates the FFA from the parent oil and thus releasing the FFA that are regal nsible for rancid aroma (Villarino et al., 2007).

There was a significant difference (P < 0.05) of FFA content in several commercial VCO samples as compared to R (Figure 2). The FFA content of R was 0.16 %. Three (3) out of seven (7) VCO packed without light protection had FFA content ranging from 1.14 to 3.11 %, whereas all of the VCO packed with light protection had FFA content of less than 1.0 %. A good quality VCO should have FFA content of less than 0.5 % (Anonim, 2003). Although some of the VCO samples packed with light protection had low FFA content (less than 0.5 %), the presence of rancid odor or taste was easily detected by the panelists. This suggests that the development of rancid odor or objectionable taste is not only due to hydrolysis reaction.

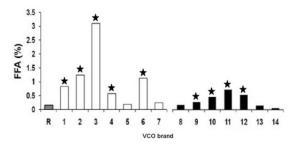


Figure 2. Free fatty acid (FFA) content of commercial VCO without (□) and with (■) light protection. [Asterisk on top of the bar indicates significant difference (P < 0.05) from the reference (R)]

According 1 List et al. (2005), oxidation is more responsible for the deterioration of fats and oils than hydrolysis. Oxidation reactions influence the chemical, sensory, and nutritional properties of edible oils and thus play an important rol 1 determining their use and shelf-life (Anwar et al., 2007). Ultimately, this oxidative deterioration could lead to significant losses for producers, retailers, and consumers.

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There was a significant difference (P < 0.05) of PV in some of these VCO samples as compared to R (Figure 3). The R had a PV of 0.14 meq/kg oil, which was well below 3 meq/kg oil as required in the VCO standard (Anonim, 2003). Four (4) out of seven (7) commercial VCO packed without light protection were found to have PV range of 1.58 - 9.06 meq/kg oil, while four (4) out of seven (7) of those products packed with light protection have PV range of 1.08 - 4.90 meq/kg oil. It was clear that more than half of the VCO brand commercially available in Yogyakarta have suffered from quality deterioration due to oxidation. It was in a good agreement with Wongpoowarak *et al.* (2009) which reported that although most composition of coconut oil are saturated fatty acids, its minor unsaturated fatty acid (oleic and linoleic acids) can lead to oil rancidity because of lipid oxidation.

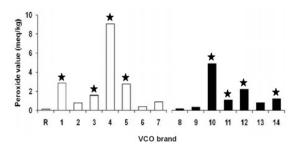


Figure 3. Peroxide values of commercial VCO without (□) ar 7 vith (■) light protection. [Asterisk on top of the bar indicates significant difference (P < 0.05) from the reference (R)]

The PV is a measure of concentration of peroxides

and hydroperoxide formed as intermediate products in the initiation and propagation stages of lipid oxidation. They were unstable compounds and easily decomposed to secondary oxidation products when were responsible for rancid odor and taste. The amount of peroxides present in the oil reflects its oxidative level and thus its tendency to become rancid (Anwar et al., 2007; Marina et al., 2009).

This study also showed a significant positive correlation ($r_{table, 0.05} = 0.53$) between the PV and the increase of sensory scores of rancid odor and/or taste (Figure 4). It can stated that the sensory score of rancid odor and or taste changes were accompanied by the changes of PV. Objectionable odor and taste were clearly detected by panelists on VCO samples having PV of 1.0 meq/kg oil or higher. This value agree with the previous finding 27 abuza, 1972 in Carlsson et al., 1976) which reported that only very low concentrations of oxidation products (<0.00002% by wt) result in significant off-flavors or odors.

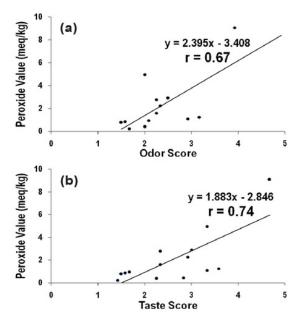


Figure 4. Correlation between peroxide value and odor (a) and taste (b) score of VCO. (Odor or taste score of 1 indicates no difference compared to fresh prepared VCO (R), while score of 5 indicates extremely inferior to R)

Fatty Acid Composition

The fatty acid composition 29 commercial VCO marketed by retailers in Yogyakarta is presented in Table 1. As expected, the most predominant fatty acid in VC 43 as lauric acid (12:0) ranged from 50.49 to 52.67 %. The Asian and Pacific Coconut Community (APCC) standard specified that the lauric acid content of VCO is the range of 43.0 to 53.0 % (16 pnim, 2003). Besides the lauric acid, there were caprilic (8:0), capric (10:0), miristic (14:0), palmitic (16:0), stearic (18:0), oleic (18:1), and linoleic acid (18:2). It was found that all of the VCO samples have met the fatty acid composition as required by the APCC standard.

Although all of the VCO samples contained more than 90 % of saturated fatty acid, it also contained a small proportion of unsaturated fatty acid, such as oleic acid (6.2 7%) and linoleic acid (1.50 %). Under the presence of oxygen and/or light, these unsaturated fatty acids could undergo lipid peroxidation and resulted in VCO quality deterioration. Further analyses on chemical characteristics are needed to determine the quality of VCO.

Chemical Characteristics

22 Se VCC

As shown in Table 2, moisture content in all of these VCO samples were well within the specification limit as required

Table 1. Fatty acid (%) composition of commercial VCO*)

		Commercial VCO samples							
Fatty acid	Fresh prepared VCO	Wi	thout light prot	ection	with light protection				
		1	4	6	8	10	13		
Caprilic acid (C8:0)	7.13	5.93	6.57	6.08	6.31	8.42	5.12		
Capric acid (C10:0)	6.49	5.29	5.71	5.52	6.49	6.66	5.00		
Lauric acid (C12:0)	50.49	51.26	50.37	50.76	50.42	50.35	52.99		
Miristic acid (C14:0)	17.07	17.90	17.50	17.61	17.07	16.77	18.24		
Palmitic acid (C16:0)	8.53	8.68	9.14	8.92	8.13	8.22	7.79		
Stearic acid (C18:0)	2.50	2.59	2.60	2.59	2.50	2.32	2.53		
Oleic acid (C18:1)	6.27	6.90	6.83	6.84	5.77	5.96	5.37		
Linoleic acid (C18:2)	1.50	1.26	1.31	1.30	1.20	1.31	0.96		

^{*)} Selected from the brand of VCO samples having medium, highest, or lowest PV

Table 2. Chemical composition of commercial VCO

Parameters	Fresh prepared	d Commercial VCO samples *)													
1 arameters	VCO	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Moisture (%)	0.18	0.13	0.29	0.34	0.28	0.30	0.39	0.17	0.18	0.15	0.43	0.29	0.24	0.19	0.13
Peroxide value (meq/kg)	0.14	2.89	0.08	1.58	9.06	2.77	0.43	0.93	0.19	0.37	4.92	1.08	2.23	0.85	1.24
Free fatty acid (%)	0.16	0.84	1.24	3.11	0.58	0.19	1.14	0.25	0.18	0.29	0.48	0.73	0.55	0.16	0.08
Chlorophyll (ppm)	0.098	0	0.043	0.019	0.061	0.005	0.002	0.001	0.061	0.055	0.005	0.013	0	0.051	0.016
α-Tocopherol (ppm)	4.30	4.32	4.04	4.24	4.08	4.07	4.34	4.06	4.29	4.26	4.14	4.04	4.28	4.19	4.11
β-Carotene (ppm)	0.43	0.32	26	-	0.37	-	0.36	-	0.43	-	0.40	-	-	0.39	-
Fe (ppm)	3.11	nd	nd	nd	nd	nd	nd	nd	3.10	nd	nd	nd	nd	nd	nd
29 (ppm)	0.87	0.14	0.11	nd	nd	nd	nd	nd	0.87	0.32	nd	nd	0.26	nd	nd
Total phenolic content (mg GAE/100 g oil)	17.47	13.75	13.36	8.94	18.68	11.42	18.29	14.33	17.47	12.66	14.23	11.54	11.48	12.85	12.15

^{*)} without light protection (1-7) and with light protection (8-14)

by the VCO standard (Anonim, 2003). According to List et al. (2007), moisture promotes the splitting of triacylglycerols to form free fatty acids, mono- and diacylglycerols, which results in increased FFA content. This process requires a fat-soluble catalyst, high moisture content, high temperature (> 100 °C), lipase, and relatively long time (several hours) of reaction. Application of mild temperature in this study, which occurred during the VCO processing, could enable the microorganism naturally present in the coconut meat released the lipases and catalyze the action of moisture to hydrolyze the oil. Therefore, samples with higher FFA content (1.14-3.11 %) than that of the fresh prepared VCO (0.16 %) indicates poor quality during processing, handling or storage.

Table 2 also show 47 nat VCO samples packed without light protection have significantly (P < 0.05) higher PV than that of samples packed with light protection, although they have similar amounts of naturally present antioxidants (α -tocopherol, β -carotene, and phenolic) and pro-oxidants (chlorophyll, Fe, and Cu). This suggests that protecting the VCO from light could effectively inhibit the quality deterioration due to photooxidation.

The undesirable oxidation reaction can be inhibited by antioxidant that acts in specific mechanism. Phenolic compounds can act as metal chelator (Chen and Ahn, 1998), hydrogen donating or free radical scavenger (Cheng et al., 2002). Carotenoids effectively act as singlet oxygen or excited triplet sensitizers quencher, whereas the tocopherol was 40 glet oxygen quencher (Lee et al., 2004). However, the singlet oxygen-quenching abilities of tocopherols are not as effective as the carotenoids (Lee et al., 1997). So, α -tocopherol and β -carotene are expected to protect the VCO products from photooxidation, whereas the phenolic compounds were effective for inhibiting the autooxidation reaction. These differences on antioxidants and prooxidants content (Table 2) directly contribute to the differences of oxidative stability of the VCO.

Effect of Photooxidation on VCO

Figure 5 shows the effect of light exposure on PV of fresh prepared VCO samples. Light exposed VCO samples showed higher PV than that of the light protected samples. There was a very significant difference (P < 0.01) slope of PV changes between the VCO samples packed without and with light protection. It only takes approximately 3 h of light exposure (4,000 lux) on the fresh prepared VCO to increase its PV from 0.14 to 1.0 meq/kg, while the light protected samples never reached that value. This result indicates that light exposure with relatively high intensity was very effective for initiating photooxidation.

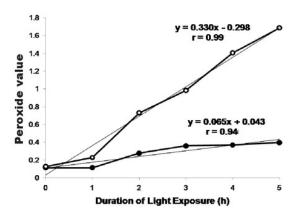


Figure 5. Peroxide values of fresh prepared VCO 1 transparent glass bottle (o) and in transparent glass bottle which was wrapped with aluminum foil (•) during exposure to light at 4,000 lux for 5 hours

Oil oxidation is accelerated by light, especially in the presence of sensitizers such as chlorophylls. Choe and Min. (2006) reported that sensitizers in the singlet state absorb light energy very rapidly, in picoseconds, and become excited. Excited singlet sensitizers can return to their ground state via emission of light, internal conversion or intersystem crossing results in excited triplet state of sensitizers. The excitation energy of triplet sensitizers can be transferred onto adjacent triplet oxygen to form more active singlet oxygen. Electrophilic singlet oxygen can directly react with highelectron-density double bonds producing both conjugated and nonconjugated hyproperoxides (Min and Boff, 2002; Choe and Min, 2006). This was the reason for the increasing PV in VCO samples packed without light protection. The glass bottle, which was unprotected from light, enables the sensitizer to absorb light engagy, initiate oxidation, and produce hydroperoxides. The quantity of hydroperoxides formed during photooxidation is directly proportional to the total amount of light absorbed (Anwar et al., 2007; Rahmani and Csallany, 1998

According to Lee et al. (1997), the chlorophyll content 0.065–1.33 ppm in vegetable oils can produce singlet oxygen and initiate the photooxidation reaction. In this study, the fresh prepared VCO contained approximately 0.098 ppm chlorophy 1 a. Thus, it was capable for initiating the photooxidation reaction. Kochevar and Redmond in Choe and Min (2001) reported that a sensitizer molecule may generate 103–105 molecules of singlet oxygen before becoming inactive. The highly reactive singlet oxygen then probably attacks the double bond between the fifth and sixth carbon of

chlorophyll-a, resulting in a subsequent shift of the position of the double bond and the formation of hydroperoxides, which are then further cleaved through oxygen—oxygen linkage for form degradation products (Chen and Huang, 1998). These degradation products were no longer detected as chlorophyll-a. Therefore, there was only a minor amount of chlorophyll-a detected in the commercial VCO products which had been stored or displayed for sale at retailers for some time (Figure 6).

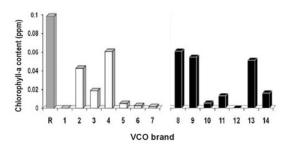


Figure 6. Chlorophyll-a content of fresh prepared VCO (R) and commercial VCO without (□) and with (■) light protection

During processing, it is likely that the VCO is exposed to light that illuminates the processing room. This condition could enable the naturally present chlorophyll to produce singlet oxygen and initiates the photooxidation reaction. It seemed that the naturally present antioxidants (α -tocopherol, β -carotene, and phenolic compounds) and light protection later on was not effective once the VCO undergoes brief photooxidation reaction. It could quote the works by Psomiadou and Tsimidou (2002a, b), the condition during processing (light or darkness) might be fundamental on evolution of oil quality.

CONCLUSION

This study confirmed that approximately 10 out of 14 commercial VCO brands marketed in Yogyakarta suffered from quality deterioration in terms of the presence of objectionable rancid odor and taste. The VCO product packed without light protection (paper box) suffered most severely from photooxidation. It is therefore suggested to minimize light exposure during VCO production, trading, display, and storage. Once the VCO undergoes brief photooxidation, subsequent protection using light barrier packaging material, such as paper box, will not effective to inhibit lipid autooxidation reaction during storage.

25 ACKNOWLEDGEMENT

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